

## Highlights

- Highly tailor-made: select any diamond type, grit size, and concentration
- User-friendly thanks to stabilized formulation
- Environmentally friendly and easy to clean
- Scratch-free polishing also in submicron range
- Guaranteed agglomerate-free

Glycol-based diamond suspension

# **OWS**

Water soluble suspension designed for lapping and polishing of ceramic and metals. The product is widely used for finishing of sapphire, ruby, silicon carbide, tungsten carbide, and other super-hard materials. OWS suspension is fully water-soluble but does not dry up when exposed to air. This makes it a perfect product to replace oil-based polishing fluids. The excellent lubrication properties of OWS allow for high lapping pressures and thus high removal rates.

### Typical application

lapping and polishing of sapphire, ruby, ceramics, metals, and other superhard materials

| Suspension type | Viscosity | Stability  | pH value |
|-----------------|-----------|------------|----------|
| OWS-220         | 750 cP    | stabilized | 7.5      |
| OWS-320         | 9'000cP   | stabilized | 7.5      |
| OWS-1150        | gel-like  | stabilized | 7.5      |

# All information is non-binding and provided for information purposes only. Subject to change without notice. – OWS\_datasheet\_de-en-fr\_2024-04-18 - 04.01

# **PUREON**



Suspensions are available in customer-tailored formulations in a wide range of viscosities, diamond types, grit sizes, and concentrations.



Diamond suspensions are used with various lapping and polishing pads. We are happy to assist you in finding the best suitable products.



Pureon offers a wide range of customized solutions. Get in touch with us.

# **Product specifications**

### Order information

| Order code | OWS-220 / 25 MSY 1 – 2 micron                    |
|------------|--|
| Packing    | Bottles 1 ltr, 2.5 ltr, Containers 5 ltr, 10 ltr |
|            | If not specified, 1 liter bottles are filled.    |
| Units      | Liter (Itr)                                      |

### **Examples**

# Suspension type/diamond concentration

| Suspension type | Diamond concentration <sup>1</sup> |                   |                 |
|-----------------|------------------------------------|-------------------|-----------------|
|                 | low 15 cts/ltr                     | medium 30 cts/ltr | high 50 cts/ltr |
| OWS-100         | OWS-100/15                         | OWS-100/25        | OWS-100/50      |
| OWS-220         | OWS-220/15                         | OWS-220/25        | OWS-220/50      |
| OWS-320         | OWS-320/15                         | OWS-320/25        | OWS-320/50      |
| OWS-1150        | OWS-1150/15                        | OWS-1150/25       | OWS-1150/50     |

<sup>&</sup>lt;sup>1</sup> Other diamond concentrations between 10 and 500 cts/ltr available.

### Diamond type/size

| Diamond grit size | Polycrystalline diamond <sup>2</sup> | Monocrystalline diamond <sup>2</sup> |
|-------------------|--------------------------------------|--------------------------------------|
| 0.25 micron       | DP 0.25 - 0.5 micron                 | MSY 0.25 – 0.5 micron                |
| 0.50 micron       | DP 0.25 - 0.75 micron                | MSY 0.25 – 0.75 micron               |
| 1micron           | DP 0.75 – 1.25 micron                | MSY 0.75 – 1.25 micron               |
| 3 micron          | DP 2.5 – 4 micron                    | MSY 2.5 – 4 micron                   |
| 6 micron          | DP 5.5 – 8 micron                    | MSY 5.5 – 8 micron                   |
| 9 micron          | DP 8 – 12 micron                     | MSY 8 – 12 micron                    |
| 15 micron         | DP 10 – 20 micron                    | MSY 10 - 20 micron                   |
| 30 micron         | DP 20 – 30 micron                    | MSY 20 - 30 micron                   |
|                   |                                      |                                      |

<sup>&</sup>lt;sup>2</sup> Other diamond types/sizes available.

